



LNP™ LUBRICOMP™ Compound EFL36XXC

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound EFL-4036 UFE

Product reorder name: EFL36XXC

LNP™ LUBRICOMP™ EFL36XXC is a compound based on Polyetherimide containing 30% Glass Fiber, 15% PTFE. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1780	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2	%	ASTM D 638
Tensile Modulus, 50 mm/min	129200	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	2560	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	115200	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	168	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2	%	ISO 527
Tensile Modulus, 1 mm/min	11180	MPa	ISO 527
Flexural Stress	248	MPa	ISO 178
Flexural Modulus, 2 mm/min	11390	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	72	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	12	cm-kgf/cm	ASTM D 256
Multiaxial Impact	30	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	101	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	46	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	13	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	202	°C	ASTM D 648
CTE, -40°C to 40°C, flow	3.9E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	2.7E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	3.9E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	2.8E-05	1/°C	ISO 11359-2



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THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	204	°C	ISO 75/Af
PHYSICAL			
Density	1.62	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.4 - 0.6	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.21 - 0.24	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.47 - 0.35	%	ISO 294
Wear Factor Washer	35	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.45	-	ASTM D 3702 Modified
Static COF	0.43	-	ASTM D 3702 Modified
Density	1.62	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.22	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	360 - 365	°C
Front - Zone 3 Temperature	365 - 375	°C
Middle - Zone 2 Temperature	355 - 365	°C
Rear - Zone 1 Temperature	345 - 355	°C
Mold Temperature	120 - 150	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm